

Work Order ID 62359



Page 1

Tuesday, September 28, 2010 11:20:22 AM

Item ID: D206-781-021

Accept



Setup Start



Revision ID:

Stop



Item Name: Floor Protector (Passenger Cabin)

Start Date: 9/28/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 10/5/2010 Req'd Qty: 3.00

Customer:

Reference:

Approvals:

Process Plan:

M

Date: 10-9-21

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D206-781-021
CHG 001

Handwritten: BG 10-10-13

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

Handwritten: 10/10/13, 3, SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Handwritten: 3, 10/10/13, F.E.D.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-781-021

Location: A 45
PPP rev: A

140

0.00



QC

Memo

0.00

Quality Control

QC21- Final Inspection - Work Order Release

10/14/19 SP 30

10/10/2019
CZ10110119

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, September 28, 2010 11:20:26 AM

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Work Order ID: 62359

Parent Item: D206-781-021

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 9/28/2010

Required Date: 10/5/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3875-1		Manufactured	No			110	Each	0.0000	1	3			
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Floor Protector										62359			

D3934-041		Manufactured	No			110	Each	13.0000	2	6			
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Clip Assembly										10/10/10			

Location

Loc Qty

Loc Code

ST097

13

52654

13

D3800-1-100		Manufactured	No			110	f	44.9974	8.333	24.999			
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Hook and Loop Strip (1" Soft)													

Location

Loc Qty

Loc Code

ST088

44.9974

52694

5.8304

55761

39.167

D3800-3-100		Manufactured	No			110	f	121.1500	8.333	24.999			
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Hook and Loop Strip (1" Hard)													

Location

Loc Qty

Loc Code

ST089

121.15

50912

3

52695

7.86

55762

35.29

60042

75

50" long x 2 / kit

50912
52695
55762
60042

6
10/10/10
B62981 x 10/10/10

Kit
10/10/10

3+

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Tuesday, September 28, 2010 11:20:26 AM

Work Order ID: 62359



Parent Item: D206-781-021



Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 9/28/2010

Required Date: 10/5/2010

Start Qty: 3.00

Required Qty: 3.00

AN525-10R6

Purchased

No

110

Each

172.0000

4

/12



Screw



10/10/50 (3k)

Location

Loc Qty

Loc Code

ST325

172

113524

172

12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

5.0 PARTS LIST

5.1 BELL 206 A/B

5.1.1 D206-781-011/-021/-051 FLOOR PROTECTOR KITS

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

5.1.2 D206-781-031/-041/-061 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-1	BAGGAGE PROTECTOR, WALL
	1		D3031-3	LOOP
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		4	MS35207-262	SCREW
		6	AN960C10L	WASHER
		6	MS21042L3	NUT
	2		80-004-2-8	INSERT
	14	10	MS24694S50	SCREW